



how sustainability (em)powers

business success





Marci Zaroff Founder | CEO ecofashioncorp

in MarciZaroff.com | @marcizaroff Coined & trademarked "Ecofashion" 1995

Award-Winning Pioneer & Visionary

WWD ESG Leadership Award, NY Moves Power Woman Award, Real Leaders Impact Award, Henry Crown Fellow of the Aspen Institute

SERIAL ENTREPRENEUR



UNDER THE CANOPY



BeyondBrands[®]

AUTHOR, EDUCATOR & INNOVATOR



ECO LIFESTYLE PIONEER









Textile Exchange

























An urgent call to transform the **textile industry**





% 25

% 70

% 73

% 80

global Co2 emissions, 2nd largest polluter after oil industry

world's insecticides used in conventional cotton, polluting air & waterways

social & environmental impacts are at the fiber & material level

clothing ends in landfills or incinerated, 63% of it is **plastic**

textile workforce is **female**. exploitation and abuse is commonplace



SDG GOAL #13 **CLIMATE ACTION**



SDG GOAL #6 **CLEAN WATER** & SANITATION



SDG GOAL #9 **INDUSTRY INNOVATION & INFRASTRUCTURE**



SDG GOAL #12 RESPONSIBLE PRODUCTION



SDG GOAL #8 & #10

DECENT WORK & ECONOMIC GROWTH & REDUCED INEQUALITIES

Consumers, corporates & gov't policy are converging "If we get supply chains right, we win" ~ Tom Steyer





23

annual growth rate of sustainable fashion

% 50

% 87

% 77

decrease of US investment into **China** from 2022 to 2023

reduction goal in US greenhouse gas emissions by 2030



Gen Z/Millennials are demanding transparency & climate action



BOOMING ETHICAL FASHION

Reaching **\$33B**, by 2030

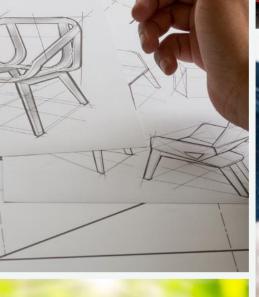
2026 TEXTILE POLICY SHIFTS

NEXT GENS SEEK SUSTAINABILITY

DIVESTING FROM CHINA















ecology
style
purity
soul
earth
strength
comfort
organic



Sustainable end-to-end apparel & home textile manufacturing







MISSION STATEMENT









Making sustainability easy & affordable

Sustainability for the masses

Scaling organic & circular materials with UMG, Target, Shein, Walmart, Adore Me & more

Transforming supply chains from seed to shelf

RESET Farming: Vertical integration from farm to finished product

Material innovation with natural & organic fibers

Pineapple, bamboo, banana & more

Risk mitigation & ESG compliance

Helping brands future-proof with traceability, AI data & blockchain

From agriculture to popular culture

Partnered with artists, brands & retailers to amplify sustainability messaging

Farm to Home: accessible sustainability

Available in 20+ major retailers like Costco, HSN, Macy's, Kohls & others





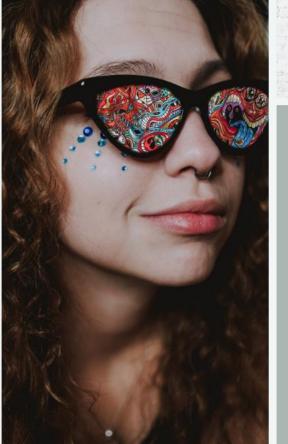




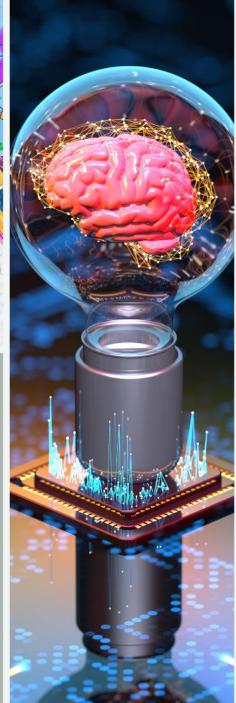


















Life is Art — transforming pop culture















"We cannot solve today's problems with the same consciousness that created them."

~ Albert Einstein

Material Change



- 1. Certified Organic Cotton
- 2. Organic In-Transition
- 3. Biodynamic/Demeter



Recycled Cotton



Bulk Threads



Banana

Transforms banana biowaste into biofiber



Regenerative Nylon ECONYL ®



Agraloop

Transforms leftover food crop in natural fiber



Textile Exchange

CLIMATE+ Strategy:

45% reduction in

carbon emissions

by 2030



Carbon Net Zero Lyocell & ECOlyptus™



Certified Organic Hemp Blends



Repreve

High-quality, certified recycled fibers



Organic Linen Blends



RPET Recycled Polyester



Pineapple Fiber

Toxic Fibers:

- Polyester
- Rayon
- Acrylic
- Nylon
- Acetate

Toxic Chemicals:

- Flame Retardants
- · Chlorine Bleach
- Heavy Metals: Lead/Chromium
- Volatile Org Chem (VOCs):
- Formaldehyde
- Polyfluorinated Substances (PFAs)
- Phthalates



Regenerate Ecology, Society & Economy w/ Textiles





TUNE IN 730am & 2pm EST 3/21











Turning waste into worth

FOOD > AGRICULTURAL WASTE

FIBER

APPAREL & ACCESSORIES

Upcycling & Recycling endless resources





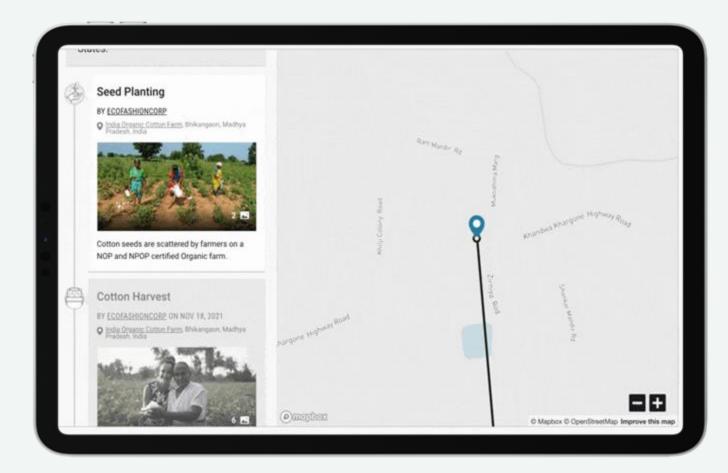






greenwashing? greenhushing?

"Intel Inside" source to story







community

Via regenerative practices, we can unlock **\$26 trillion** in financial value —**65M new green** jobs globally by 2030

The New Climate Economy

Regenerative agriculture has the power to sequester more than 100% of annual CO2 emissions

Rodale Institute



















































collaboration

1+1 =11









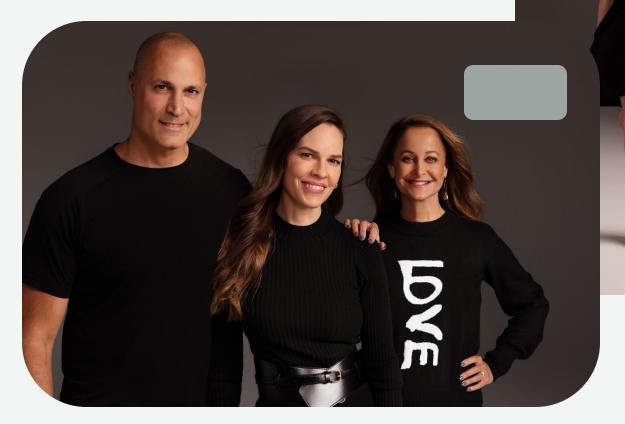








DAILY LOOK ADOREME Sand and







The business case for sustainability

Win-win positive impact x measurable business success

- 1. Market differentiation & brand loyalty: consumer demand; brand equity
- 2. Cost savings thru efficiency: resource optimization; circular economies
- 3. Access to investment & capital: sustainable finance; market performance
- 4. Long-term resource strategy: soil health, climate resilience
- 5. Consumer health & trust: transparency; health benefits
- **6. Revenue growth thru** <u>innovation</u>: product development; new markets
- **7. Proving <u>profitability</u> thru metrics:** reduced operational costs; increased market share; financial performance







